



David J. Johnson
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 Ford Customer Service Division

Ford Motor Company
 P. O. Box 1904
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September 28, 2021

TO: All U.S. Ford and Lincoln Dealers

SUBJECT: Customer Satisfaction Program 21B12
 Certain 2017-2019 Model Year Explorer Police Inceptor - Utility / Taurus Police Inceptor -
 Sedan Vehicles equipped with Front Door Ballistic Panels
 Front Door Ballistic Panel Replacement

PROGRAM TERMS

This program will be in effect through October 31, 2022. There is no mileage limit for this program.

AFFECTED VEHICLES

Vehicle	Model Year	Assembly Plant	Build Dates
Explorer Police Inceptor - Utility	2017-2019	Chicago	July 18, 2016 through February 26, 2019
Taurus Police Inceptor - Sedan	2017-2019	Chicago	October 24, 2016 through November 30, 2018

Affected vehicles are identified in OASIS and FSA VIN Lists.

REASON FOR THIS PROGRAM

In some of the affected vehicles, the Level 4 ballistic panel tiles may separate from the aramid backing and cause a rattle noise during door closure.

SERVICE ACTION

Dealers are to replace the left hand (LH) (and right hand (RH) if equipped) ballistic panel(s). This service must be performed on all affected vehicles at no charge to the vehicle owner.

NOTE: Review Attachment VI - VIN list prior to replacing both the LH and RH Ballistic Panels. If the ballistic panel on either side has been previously repaired with current service part number – the **panel should not be replaced a second time.**

NOTE: The technical instructions for this program will not be published on Professional Technician System, please follow the process as outlined in Attachment V to obtain a copy.

OWNER NOTIFICATION MAILING SCHEDULE

Owner letters are expected to be mailed the week of October 11, 2021. Dealers should repair any affected vehicles that arrive at their dealerships, whether or not the customer has received a letter.

ATTACHMENTS

- Attachment I: Administrative Information
- Attachment II: Labor Allowances and Parts Ordering Information
- Attachment III: Explorer Police Inceptor - Utility Technical Instructions
- Attachment IV: Taurus Police Inceptor – Sedan Technical Instructions
- Attachment V: Technical Instructions - Request Process
- Attachment VI: VIN List – Ballistic Panel Previously Replaced with Same Part
- Owner Notification Letter

QUESTIONS & ASSISTANCE

For questions and assistance, contact the Special Service Support Center (SSSC) via the SSSC Web Contact Site. The SSSC Web Contact Site can be accessed through the Professional Technician System (PTS) website using the SSSC link listed at the bottom of the OASIS VIN report screen or listed under the SSSC tab.

Sincerely,

A handwritten signature in black ink that reads "D.J. Johnson". The signature is written in a cursive style with a large initial "D" and "J".

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OASIS ACTIVATION

OASIS will be activated on September 28, 2021.

FSA VIN LISTS ACTIVATION

FSA VIN Lists will be available through <https://web.fsavinlists.dealerconnection.com> on September 28, 2021. Owner names and addresses will be available by October 29, 2021.

NOTE: Your FSA VIN Lists may contain owner names and addresses obtained from motor vehicle registration records. The use of such motor vehicle registration data for any purpose other than in connection with this program is a violation of law in several states, provinces, and countries. Accordingly, you must limit the use of this listing to the follow-up necessary to complete this service action.

SOLD VEHICLES

- Owners of affected vehicles will be directed to dealers for repairs.
- Immediately contact any of your affected customers whose vehicles are not on your VIN list but are identified in OASIS. Give the customer a copy of the Owner Notification Letter (when available) and schedule a service date.
- Correct other affected vehicles identified in OASIS which are brought to your dealership.
- Dealers are to prioritize repairs of customer vehicles over repairs of new and used vehicle inventory.

STOCK VEHICLES

- Correct all affected units in your new vehicle inventory before delivery.
- Use OASIS to identify any affected vehicles in your used vehicle inventory.

TITLE BRANDED / SALVAGED VEHICLES

Affected title branded and salvaged vehicles are eligible for this service action.

OWNER REFUNDS

- Ford Motor Company is offering a refund for owner-paid repairs covered by this program if the repair was performed before the date of the Owner Notification Letter. This refund offer expires **March 31, 2022**.
- Dealers are also pre-approved to refund owner-paid emergency repairs that were performed away from an authorized servicing dealer after the date of the Owner Notification Letter. Non-covered repairs, or those judged by Ford to be excessive, will not be reimbursed.
- Refunds will only be provided for the cost associated with level IV front door LF and/or RH ballistic panel replacement.

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LABOR ALLOWANCES

Vehicle	Description	Labor Operation	Labor Time
Explorer Police Inceptor - Utility	Replace LH or RH Ballistic Panel	21B12B	2.0 Hours
Explorer Police Inceptor - Utility	Replace both LH & RH Ballistic Panel	21B12C	4.0 Hours
Taurus Police Inceptor - Sedan	Replace LH or RH Ballistic Panel	21B12D	2.2 Hours
Taurus Police Inceptor - Sedan	Replace both LH & RH Ballistic Panel	21B12E	4.3 Hours

NOTE: **21B12C** and **21B12E** can only be claimed for vehicles with ballistic panels installed in the **RH door**.

PARTS REQUIREMENTS / ORDERING INFORMATION

If vehicle is equipped with both LH and RH panels - review Attachment VI - VIN list prior to replacing both the LH and RH Ballistic Panels. If the ballistic panel on either side has been previously repaired with current service part number – the panel should not be replaced a second time.

Vehicle	Part Number	Description	Order Quantity
Explorer Police Inceptor - Utility	GB5Z-78201B69-A	LH Ballistic Panel	1
Explorer Police Inceptor - Utility	GB5Z-78201B68-A	RH Ballistic Panel (if equipped)	1
Taurus Police Inceptor - Sedan	GG1Z-54201B69-A	LH Ballistic Panel	1
Taurus Police Inceptor - Sedan	GG1Z-54201B68-A	RH Ballistic Panel (if equipped)	1

Order your parts requirements through normal order processing channels. To guarantee the shortest delivery time, an emergency order for parts must be placed.

DEALER PRICE

For latest prices, refer to DOES II.

RETENTION, RETURN, & SCRAPPING

Follow the provisions of the Warranty and Policy Manual, Section 1 - WARRANTY PARTS RETENTION AND RETURN POLICIES. If a replaced part receives a scrap disposition, the part must be scrapped in accordance with all applicable local, state and federal environmental protection and hazardous material regulations. Federal law prohibits selling motor vehicle parts or components that are under safety, compliance, or emissions recall.

EXCESS STOCK RETURN

Excess stock returned for credit must have been purchased from Ford Customer Service Division in accordance with Policy Procedure Bulletin 4000.

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REPLACED FSA PARTS INSPECTION AND SIGN OFF

Effective March 1st 2021 all parts replaced as part of an FSA repair with a repair order open date of March 1st 2021 or later must be inspected and signed off on the repair order by a member of your dealers fixed operations management team or an employee the task has been delegated to. If the task is to be delegated to a non-management employee, the employee needs to be someone other than the technician who completed the repair and needs to understand the importance of completing this task consistently and accurately.

- All parts replaced as part of an FSA repair should be returned to the parts department following the Warranty Parts Retention and Return Policies.
- Inspect the replaced parts to verify the FSA repair was completed.
- If the FSA repair is found to be complete, the designated employee signs the repair order line or parts return stamp area (electronic or hand signed) for the FSA repair indicating the parts were inspected and validated to have been replaced.
- After the parts have been inspected, they should be handled based on the guidance in the parts status report in the Online Warranty System (Hold, Return, CORE, Scrap, etc.).
- This process is subject to review during warranty audits for FSA repairs with a repair order open date of March 1st 2021 or later. Any eligible FSA claims requiring parts replacement, found not to have been inspected and signed off during a warranty audit will be subject to chargeback and consideration for enrollment into the Dealer Incomplete Recall Repair Process.

Note: Other approvals (electronic or handwritten) for add-on repair lines, dealer owned vehicle repairs, and repeat repairs do not qualify as FSA parts inspection approvals. The post repair FSA parts inspection process (electronic or handwritten) is independent from other warranty approval requirements. The approval by the designated employee implies that the FSA parts were found to be replaced and must be able to be clearly identified on the Repair Order. If multiple FSA's require approval on a single Repair Order, each applicable occurrence will require individual post repair approval by the designated employee.

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Request Technical Instructions

Complete the following process to obtain a copy of the Technical Instructions:

1. E-mail RFREIBUR@FORD.COM with the following information (copy and paste this text into the body of the e-mail) to request the Technical Instructions:
 - a. Explorer PIU _____ Taurus PIS _____
 - b. VIN number of the vehicle that is being repaired: _____
 - c. VIN is part of Customer Satisfaction Program 21B12: Yes/No
 - d. Review Attachment IV to see if the VIN has already had one of the panels previously replaced with the current part: Yes/No
2. A Non-disclosure agreement will be e-mailed to you, which must be signed and returned.
3. After the non-disclosure agreement is received, the Technical instructions will be e-mailed to you.